

Work Order ID 56332

February 17, 2010 2:57:41 PM



Page 1

Item ID: D3550-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/17/10

Start Qty: ~~6.00~~



Cust Item ID:

Required Date: 2/24/10

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

10-2-17

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3550

Rev B

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Form per Dwg D3550 using DT 8012

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-form other end of strut at 1.8" using DT 8984; 2-Deburr if necessary.

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SAP 10-02-24

10

10X

⇒ m-d 10/03/02

(40)

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Item ID: D3550-1

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Setup Start

Revision ID:

Stop

Item Name: Strut

Start Date: 2/17/10 Start Qty: 6.00

Cust Item ID:

Required Date: 2/24/10 Req'd Qty: 6.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Powder Coating

Memo

START TIME: 1:30pm OVEN TEMPERATURE:
2:00pm FINISH TIME: 400°F

0.00

⇒ 10/03/03

X10

140

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

10-3-3

10

150

Identify as per dwg & Stock Location:

0.00



Packaging

Packaging

Memo

0.00

10/4/3/4 (10)

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Item ID: D3550-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/17/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/24/10 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/05 *AF*

ME

10-3-4

Picklist Print

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Page 1

Work Order ID: 56332



Parent Item: D3550-1



Parent Item Name: Strut

Start Date: 2/17/10

Required Date: 2/24/10

Comments: IPP A 07.02.05 New iwssue ECL

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.049		Purchased	No			110	f	54.2152	10.7368			
304 RD Tube .500 x .049W												

SAD

10-02-24

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

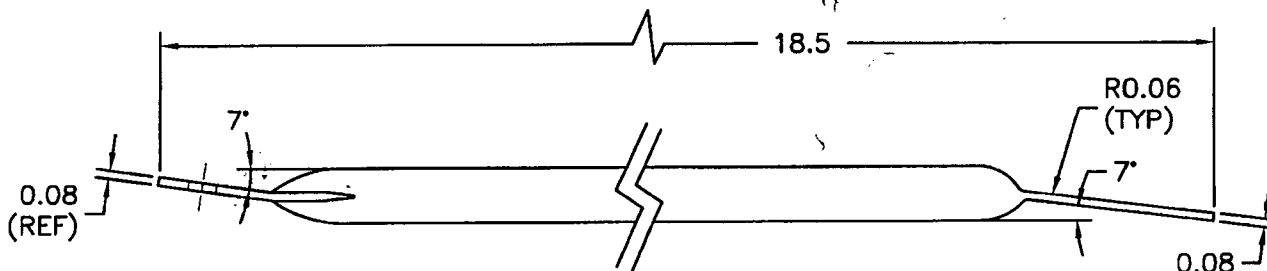
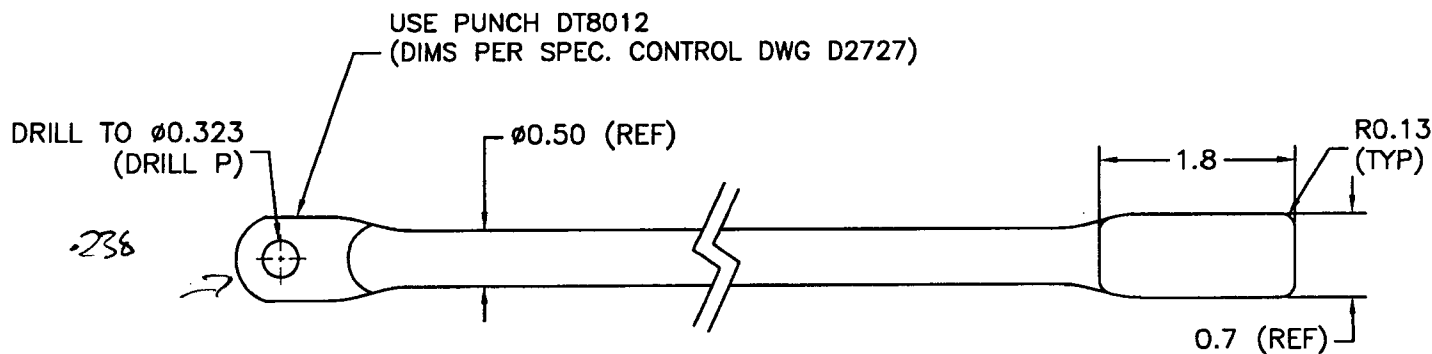
54.2151895

111814

54.2151895

10.9368

DART



D3550-1 STRUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56332

10-2-17

RELEASED
07.02.13

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CE	CE	DRAWING NO.	REV. B
CHECKED PH	APPROVED [Signature]	D3550	SHEET 1 OF 1
DATE 07.02.13	TITLE STRUT	SCALE NTS	
A	06.10.24	NEW ISSUE	
B	07.02.13	18.5 WAS 20.13; 1.8 WAS 1.5	

NOTES:

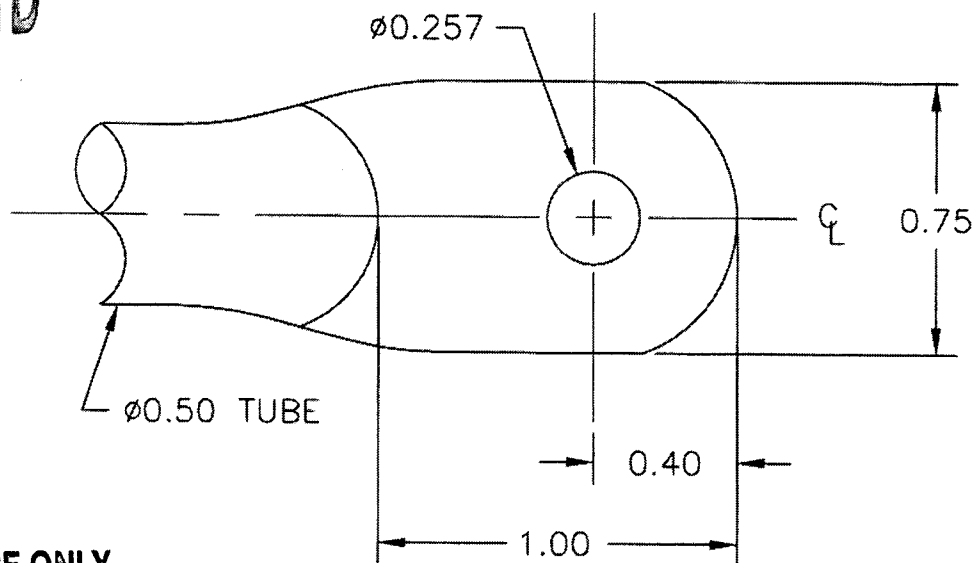
- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL
(REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER



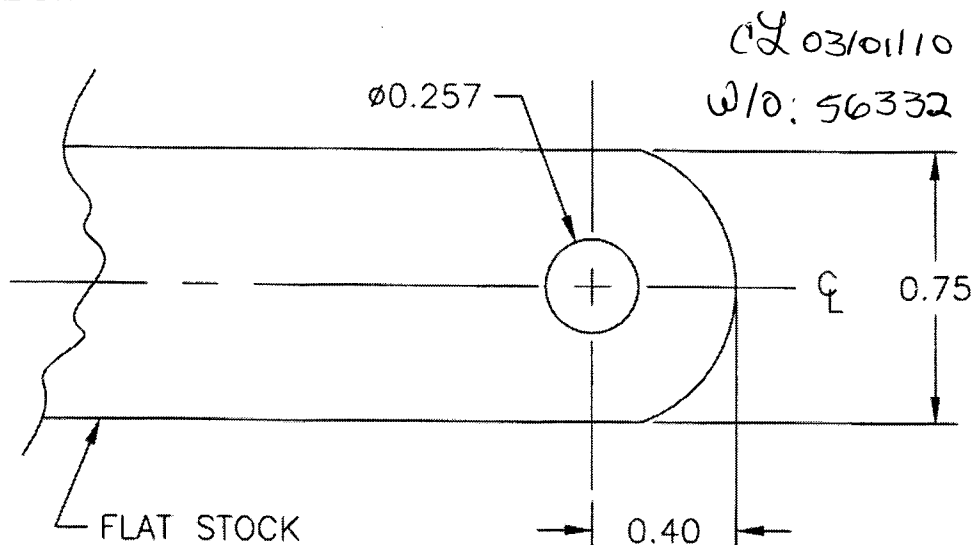
DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>my</i>	APPROVED <i>CA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	<i>#1P</i> 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 *KE*



REFERENCE ONLY



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

